

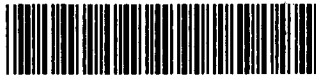
Date: Thursday, 17/08/2006 3:19:28 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR BRACKET RH
Job Number : 28218A02	
Estimate Number : 10147	
P.O. Number : N/A	Part Number : D20132
This Issue : 17/08/2006 S.O. No. : N/A	Drawing Number : D2013 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : <u>U</u>	Due Date : 14/09/2006 Qty: 4 Um: Each
Checked & Approved By : <u>U</u>	
Comment : Est Rev:A New Issue 05-11-01 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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Comment: Qty.: 2.0447 f(s)/Unit Total : 8.1787 f(s)
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing
 (M304TR0.750W.049)
 Batch: M100999

FF 06.08.30 4

2.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

1-Punch as per template D2013-T1and Dwg D2013

FF 06.08.30 4

2-Flatten ends of D2013-2 tube as per Dwg D2013 using DT8545

FF 06.08.31 4

3-Bend (1) tube as per Dwg D2013 using Jig DT8201Identify as D2013-2.

FF 06.08.31 4

4-Deburr as required

FF 06.08.31 4

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

SB 06/08/34 4

Job Completion



Inspection level 21

D 06/09/06 4

U 06.09.06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

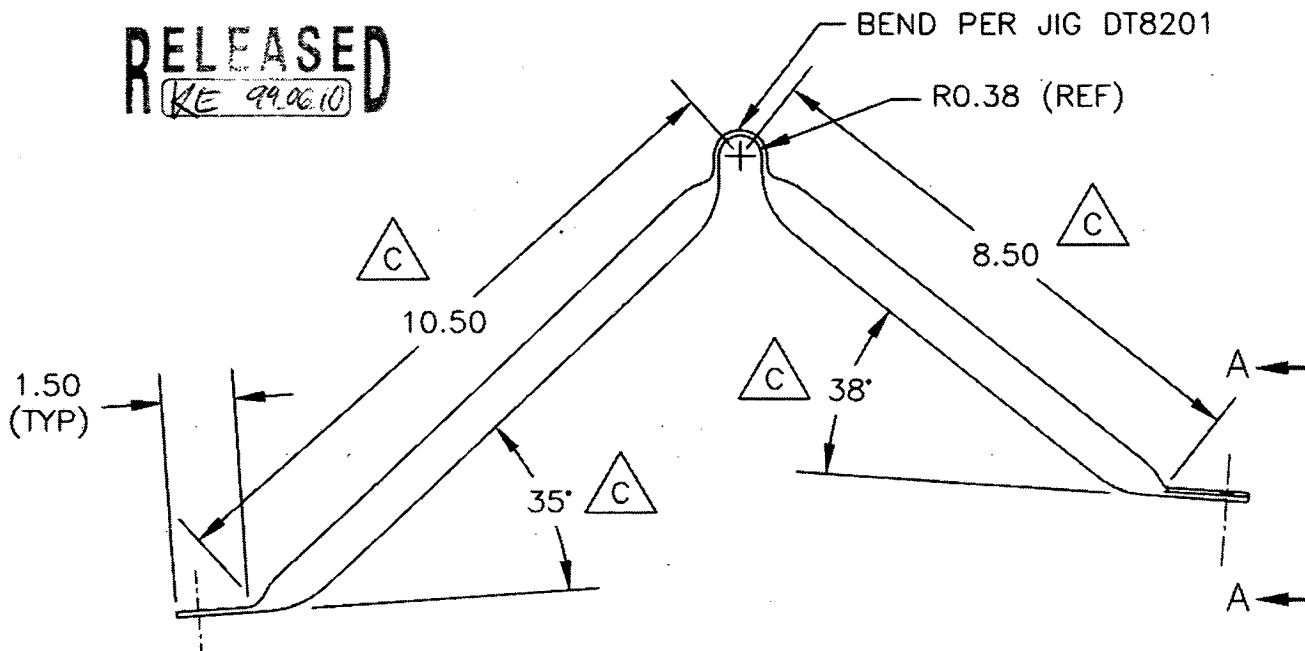
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/05/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

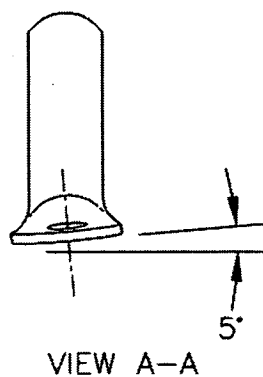
NOTE: Date & initial all entries

RELEASED
KE 99.06.10

DART



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



DRILL $\phi 0.257$ (TYP)
0.400 (TYP)

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

REFERENCE ONLY

DESIGN	DRAWN BY	TITLE	DATE
JB	RF	MIRROR BRACKET	99.06.07
CHECKED	APPROVED	DRAWING NO.	REV. C
KE	QD	D2013	SHEET 1 OF 3
A	90.10.22	NEW ISSUE	SCALE
B	94.06.15	REDRAWN	NTS
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

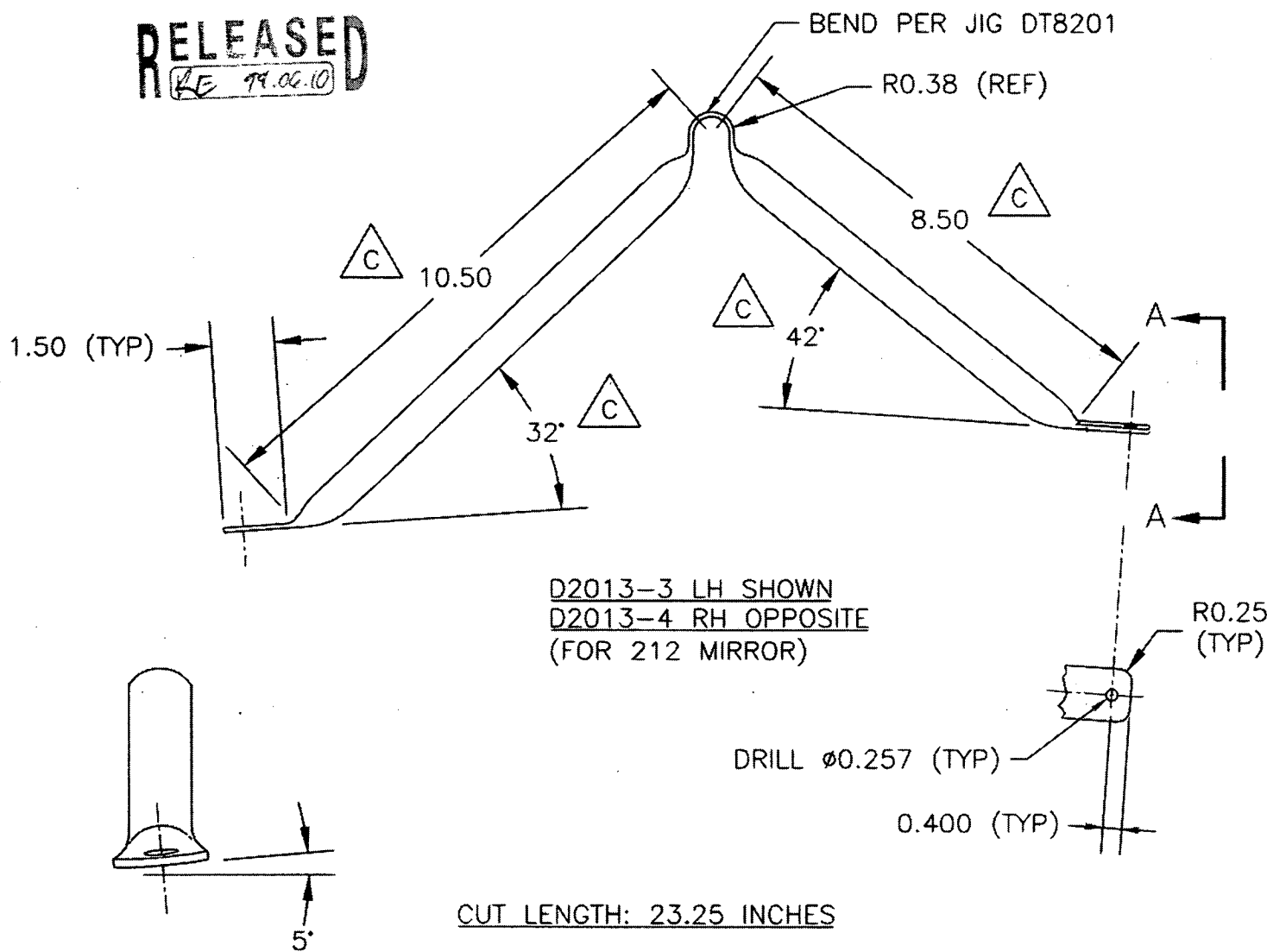
DART AEROSPACE LTD
HAMKESBURY, ONTARIO, CANADA

RELEASED
RE 79.06.10

DART

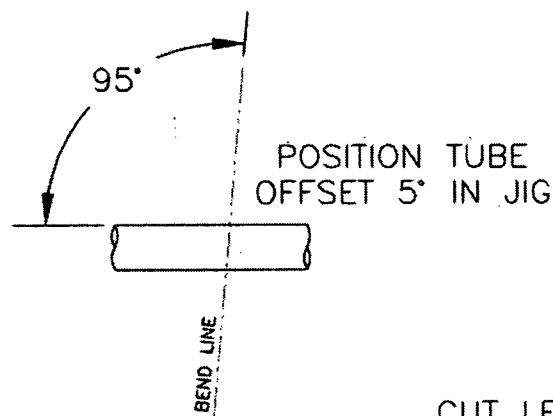
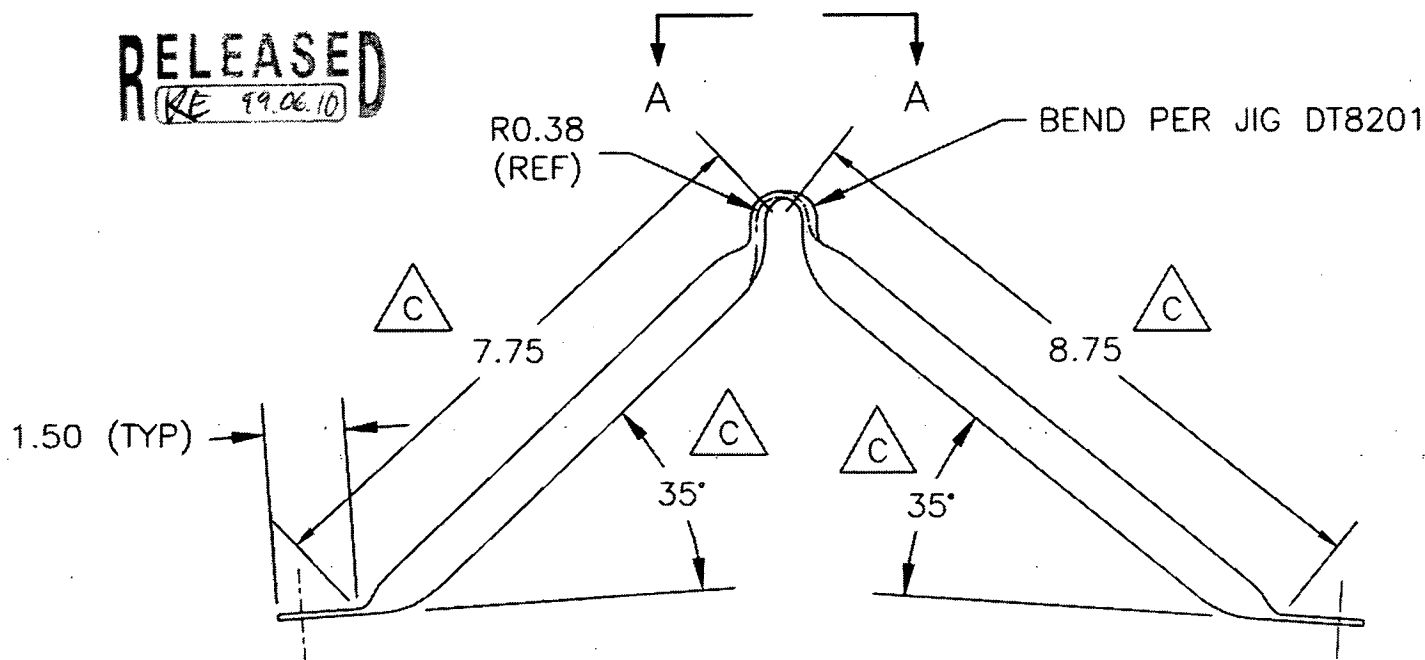


DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	RE	APPROVED	[Signature]	
DATE	99.06.07	DRAWING NO.	D2013	REV. C
TITLE	MIRROR BRACKET	SHEET 2 OF 3	SCALE	NTS

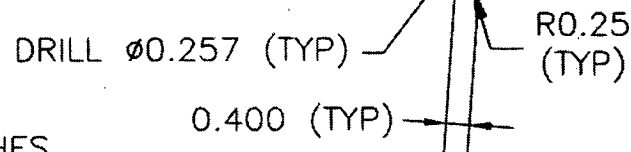


RELEASED
KE 99.06.10

DART



D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

VIEW A-A

DESIGN	JB	DRAWN BY	RM	DART AEROSPACE LTD
CHECKED	KE	APPROVED	KE	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	D2013	REV. C
				SHEET 3 OF 3
				SCALE
				NTS